



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0161.006

DVS ZERT GmbH hereby certifies that the welding company

BTE BiegeTechnik-Engineering GmbH
Friedrich-List-Straße 8-10
74532 Ilshofen-Eckartshausen
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2
in the type of activity P

in the range indicated in the annex.

validity: 2022-06-16 until 2025-06-15

Düsseldorf, 2022-06-16
Place and date of issue

Lead auditor: Dipl.-Ing. SCHOB

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1	t = 3 - 30 mm	-
21	1.1, 8.1	t ≥ 1.5 mm	Sonderbauteile

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Hartmut Dörr, IWS

born: 1963-07-01

1st deputy(ies) of the responsible welding coordinator(s):

Andreas Kohler, IWE [external]

born: 1962-02-15

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL2/161/16/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.